



Finish is Black, not shown for clarity
 Total Self Weight: 100-140kg

UNLESS OTHERWISE STATED, GENERAL TOLERANCES TO ISO 2768 TOLERANCE CLASS 'm' FOR MACHINING & 'V' FOR FABRICATION
 --REMOVE ALL BURRS AND SHARP EDGES
 --MACHINED SURFACES 3.2 Ra UOS
 --WELDS ACCEPTABLE TO ISO 5817 - CAT:D UOS

| DIMENSION | MACHINED | FABRICATED |
|----------------------|----------|------------|
| UP TO 3 | ± 0.1 | |
| OVER 3 UP TO 6 | ± 0.1 | ± 0.5 |
| OVER 6 UP TO 30 | ± 0.2 | ± 1.0 |
| OVER 30 UP TO 120 | ± 0.3 | ± 1.5 |
| OVER 120 UP TO 400 | ± 0.5 | ± 2.5 |
| OVER 400 UP TO 1000 | ± 0.8 | ± 4.0 |
| OVER 1000 UP TO 2000 | ± 1.2 | ± 6.0 |
| OVER 2000 UP TO 4000 | ± 2.0 | ± 8.0 |
| ANGULAR | ± 0.15° | ± 1.0° |

| | | | | |
|---|-------------|---|------------------------------------|---------------------|
| Drawn By: lewis.glynn | Checked By: | Approved by - Date | Design State WorkInProgress | Date 23/06/2020 |
| Title: LL250BPRD | | | Material | Dimensions mm |
| Standard 250Kg Oil Drum Load Lift 800x560mm Platform | | | Finish/Colour | Scale on A3 1:15 |
| | | Station Rd, Clowne, Chesterfield, S43 4AB | Customer Ref. | PH Job Number |
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| Part No LL250BPRD Standard | Reference | Edition A | Sheet 1 of 1 | |